

Oxford Distribution

One Stop Supply Chain Solutions

- Warehousing, Pick & Pack, Embroidery application, Reprocessing to include repackaging and re-ticketing, Distribution, Transportation
- 350,000 square foot dry goods facility is highly automated and can provide short or long term storage and warehousing solutions.
- High Cube storage allows warehousing of various products and commodities.
- Located 90 miles west of the Port of Savannah in Lyons, GA with daily deliveries to and from the port.
- Close proximity to Interstate 16- only 20 miles south on Hwy 1.
- Daily Incoming and Outgoing transportation with major carriers as well as daily pick ups by UPS and Fed-Ex.
- Experienced 3PL distributor for a variety of products including wearing apparel, textiles, sporting goods, furniture, and accessories such as sunglasses, wallets, cufflinks, leather bags, and shoes.

Oxford Distribution is a part of Oxford Industries, Inc., an international apparel design, sourcing and marketing company that features a diverse portfolio of owned and licensed lifestyle brands, company-owned retail operations, and a collection of private label apparel businesses. Oxford's wholesale customers are found in every major channel of distribution, including national chains, specialty catalogs, mass merchants, department stores, specialty stores and Internet retailers. The company also operates retail stores, restaurants and Internet websites for some of its brands.

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Distribution Center Bullet Points

I. Building Layout

- Active Area- (Pick and Pack) houses a representation of all SKU's that Oxford ships.
 - 190,000 square feet of storage space w/capacity for 500,000 units.
 - 140,733 units are presently stored in our active area.
- Reserve- (Full Case Pull, Cross Dock shipments and Replenishment) houses all of excess stock. It also houses our receiving department, reprocessing/quality inspection areas and customer returns area.
 - 130,000 square feet of floor space w/capacity for 3,500,000 units.
 - 85% of our entire inventory is housed here.
 - 450,921 units are currently in storage.
- Conveyor System- There is 1.6 miles of conveyor inside the building.

II. PKMS

- The Picking Ticket Management System, or PKMS, is our warehouse management system. This system was installed, along with the reserve building, in 1995, as part of an \$8,000,000 re-engineering project.

III. Receiving Process and Audit Process

- Receiving- (8 Doors)Capability to process:
 - ASN (Advance Ship Notice)
 - Non ASN
- Inbound Audit- Carton integrity audit (percentage of all cuts &/or PO's inspected).
 - Plant Certification Information
- Quality Audit- Randomly selected cuts &/or PO's are moved to our Quality Audit area. Garments are inspect for:
 - proper measurement
 - sewing, trim, fabric defects
 - soils and shading problems
- Customer Returns- the receiving team signs for all returns and then moves goods to our Returns area for receiving and credit allocation.
 - 12,000 units (on average) are received per month for all divisions.

IV. Order/Picking Ticket Flow through the DC

- Orders- downloaded into PKMS twice daily.
- Tickets- All tickets are selected/waved based on criteria (what's hot or not).
 - PKMS looks at the picking ticket criteria, by wave, to determine the amount of stock needed to complete all the picking for that wave.
 - PKMS looks at the quantities on hand in Active and generates pull list for all SKUs that will need replenishment stock.
- Replenishment Stock- Continual replenishment is facilitated through conveyor system to active stock locations.
- Picking Process- Units for orders are retrieved from active location by designated pickers.
 - Current average 312 units/hour or 2500 units/8-hour day.
 - Orders for the Golf division are batched according to embroidery or non-embroidery.
- Packing Process- Units are scanned into the shipping carton ensuring a high level of accuracy.
 - Current average packing 5000 units/8-hour day, per Packer.
 - Automatically 10% of cartons are diverted for outbound audit line.
 - 99.96% accuracy level.
- Shipping Process- (12 Doors) Routing, labeling and shipping
 - Current average 3700 cases daily.



SPEED
LIMIT
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OXFORD
DISTRIBUTION CENTER
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